# Combining Automated Machine Learning and Molecular Simulation to Advance the Discovery of COF-based Membranes for Acid Gas Separation

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### Introduction



Membrane separation [1], which has the advantages of small footprint, low energy consumption, and so on, is a promising technology in gas separation.
Covalent organic frameworks (COFs) are an emerging class of crystal network porous membrane materials for gas separation.
Growing in number: At present, there are over 10<sup>3</sup> COFs experimentally





synthesized (e.g. CURATED-COFs) and over 10<sup>5</sup> computer-synthesized COFs (e.g. hCOFs). A method is urgently needed to accelerate material evaluation and discovery.

### Methods





#### □ Molecular Simulation and Membrane Calculation



- i & j: gas species ( $H_2S$ ,  $CO_2$  or  $CH_4$ );
- **p**: void Fraction of COF;
- *N<sub>i</sub>*: gas uptake(mol/kg) calculated by *GCMC*;
- $D_i$ : gas self-diffusivity ( $m^2/s$ ) calculated by MD;
- $f_i$ : partial fugacity of gas (Pa).
- $\rho_i$ : density of COF (g/cm<sup>3</sup>)

### **Results & Discussion**

1. The automated machine learning process TPOT builds models with high prediction accuracy

2. Interpretability analysis: void fraction (VF) is all we need



**Fig. 1.** The heatmap of feature correlation(a) and the gas permeability of the COF-based membranes at 10 bar, 298 K. The VF indicates void fraction(b). Marginal distribution scatter plots of gas permeability data predicted by the ML model compared with MS results.(c)



**Fig. 2.** Radar plots of feature importance for the gas adsorption, diffusion, and permeability of COFs. The SHAP values for each type of explainer have been normalized and the scale range shows a Log distribution from 0.01 to 1.

### Conclusions

A New Workflow: Combining ML and MS to predict the separation performance of 70,000+ COF-based membranes for H<sub>2</sub>S/CH<sub>4</sub> & CO<sub>2</sub>/CH<sub>4</sub>.
High Accuracy: Most ML models predict that R<sup>2</sup> is greater than 0.9.
Interpretability ML: Structure descriptors (especially void fraction)

#### 3. Rapid Screening 69,654 hCOFs



**Fig. 3.**  $H_2S/CH_4 \& CO_2/CH_4$  permeability-selectivity distributions obtained from hCOFs after ML projection.

contributed the most to the membrane gas permeability.
**TOP High-Performance COFs:** large pore sizes and high void fraction.
**Future work:** Consider using Active Learning (AL) and Deep Learning (DL)

methods for material simulation and discovery.



**Fig. 4.** Structural visualization of top 5 COFs in CURATED-COFs. All snapshots are taken looking down the crystall-ographic c-axis of each structure.

#### References

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## About the author Master Bingru Xin's research

Master Bingru Xin's research interests include AI for material and process in chemical engineering, you can view my research works in <u>https://xinbingru.github.io/</u>